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MODEL(S): _____ W6F Winches

ATTENTION: PARTS AND SERVICE MANAGERS

SUBJECT: RECOMMENDED SERVICE INTERVALS FOR W6F WINCHES

Allied Systems Company is pleased to announce an additional tool to keep your customer's winch serviced and functioning properly. Following this recommended service schedule will help keep tractor winch downtime to a minimum, optimize winch operation, and extend the life of your investment. See Table 1 on this page for recommended service intervals, and Table 2 on the next page for recommended service kits.

PTO Winch Maintenance						
Recommended Winch Service Intervals						
Hours or **	Months **	Filter ***	Winch Gear Oil	Brake & Clutch	Major Overhaul	
First 250	1	Change				
Every 500	3	Change				
Every 1,000	6		Change			
Every 5,000				* Inspect		
Every 10,000					* Evaluate	
Lube rollers and check oil level and filter light weekly.						
* Evaluate = Service based on average winch use; - if used more than once a day, perform overhaul. - if used less than once a day, remove covers and check to determine need. * Inspect = Disassemble and inspect for wear. ** Service winch using the tractor's hour meter or the length of time the winch is mounted to the tractor, whichever occurs first. *** Follow tractor schedule if using tractor filter.						
IMPORTANT - For best Load Control Use only the following oils: Caterpillar -Multipurpose Tractor Oil (MTO) John Deere -Hy-Gard ExxonMobil -Mobil Fluid 424 (Factory Fill) Chevron -1000 THF						
		Consult service/operating manual for low temperature oils and other details. Use of non-approved oil may void warranty.				2311481 Rev C

Table 1. Recommended Service Intervals

NOTE: Following the above service schedule protects your investment.

Contact the Allied Systems Company Parts or Service Department at 503-625-2560 if you have any questions.

SERVICE KITS FOR W6F WINCHES				
Service Description	Kit Description	Winch Serial Number	Kit Part No. for Winches with Power Controls (P)	Kit Part No. for Winches with Direct Drive (X)
Filter Change (First 250, then every 500 Hours)	Filter Kit	Last used W6F-2112 and AW6F-1000	2311384	N/A
		Used W6F-2113 thru AW6F-4454	2311385	
		First Used AW6F-4455	2311167	
Complete Oil Change (Every 1000 hours)	-N/A-	ALL	Check our Website for Current Operator's and Service Manuals for Appropriate Oils	
Clutch and Brake Overhaul (Every 5000 hours)	Gasket Kit	ALL	267494W	201871W
	Brake & Bevel Gear/Clutch Shaft Kit*	Last used W6F-2000	N/A	2311721
		First used W6F-2001 and AW6F-1001	2311378	
	Brake Assembly Kit	ALL	2311377	N/A
	Pump Assembly	Last used AW6F-4321	2302963W 2303677W 88297W 271729W	N/A
First used AW6F-4322		2302963W		
Major Overhaul (Every 10000 hours)	Brake & Bevel Gear/Clutch Shaft Bearing Kit	ALL	2311379	2311722
	Drum & Intermediate Shaft Bearing and Seal Kit (Non Freespool Winch)	ALL	2311383	
	Drum & Intermediate Shaft Bearing and Seal Kit (Freespool Winch)	Please refer to pages 2-42 & 2-43 of W6F Parts Manual	2311381 or 2311382	

* Services both clutches if power controlled. Includes all parts necessary on the clutch shaft; dropbox and PTO bearings and seals must be ordered separately.

Table 2. Recommended Service Kits

Serial Number Codes

The nameplate with the serial number code is found on the top left hand side of the winch case. A serial number code indicates the following information:

