

DATE: February 16, 2012

BULLETIN NO. \_\_\_\_\_ PMB0804-Rev 2

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MODEL(S): \_\_\_\_\_ W6G Winches

ATTENTION: PARTS AND SERVICE MANAGERS

SUBJECT: RECOMMENDED SERVICE INTERVALS FOR W6G WINCHES

Allied Systems Company is pleased to announce an additional tool to keep your customer's winch serviced and functioning properly. Following this recommended service schedule will help keep tractor winch downtime to a minimum, optimize winch operation, and extend the life of your investment. See Table 1 on this page for recommended service intervals, and Table 2 on the next page for recommended service kits.

PTO Winch Maintenance						
Recommended Winch Service Intervals						
Hours or **	Months **	Filter ***	Winch Gear Oil	Brake & Clutch	Major Overhaul	
First 250	1	Change				
Every 500	3	Change				
Every 1,000	6		Change			
Every 5,000				* Inspect		
Every 10,000					* Evaluate	
Lube rollers and check oil level and filter light weekly.						
* Evaluate = Service based on average winch use; - if used more than once a day, perform overhaul. - if used less than once a day, remove covers and check to determine need. * Inspect = Disassemble and inspect for wear. ** Service winch using the tractor's hour meter or the length of time the winch is mounted to the tractor, whichever occurs first. *** Follow tractor schedule if using tractor filter.						
<b>IMPORTANT - For best Load Control Use only the following oils:</b> Caterpillar -Multipurpose Tractor Oil (MTO) John Deere -Hy-Gard ExxonMobil -Mobil Fluid 424 (Factory Fill) Chevron -1000 THF						
		Consult service/operating manual for low temperature oils and other details. Use of non-approved oil may void warranty.				2311481 Rev C

Table 1. Recommended Service Intervals

**NOTE: Following the above service schedule protects your investment.**

Contact the Allied Systems Company Parts or Service Department at 503-625-2560 if you have any questions.

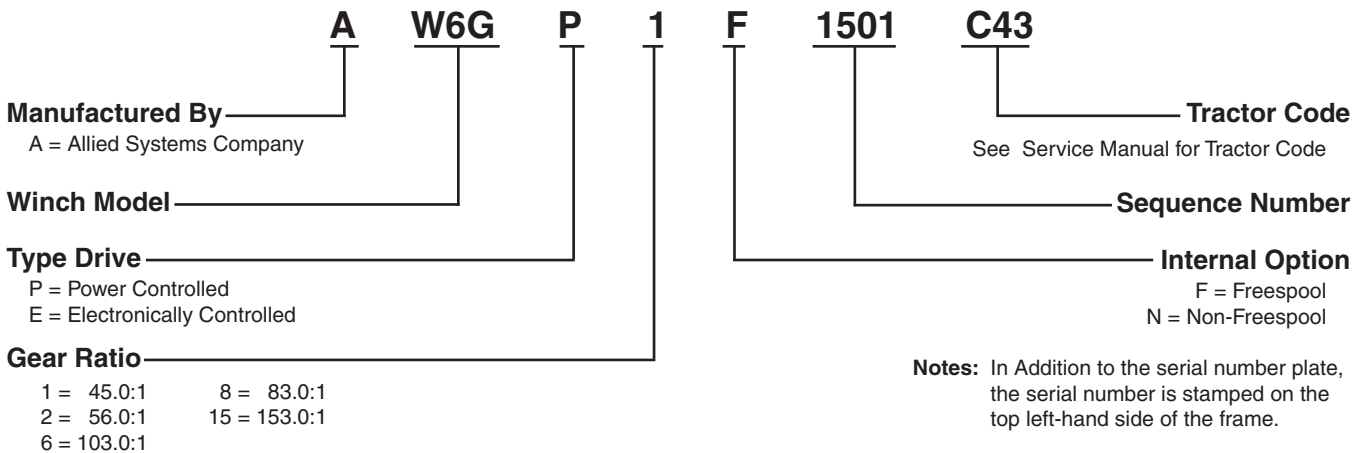
SERVICE KITS FOR W6G WINCHES						
Service Description	Kit Description	Winch Serial Number		Kit Part No. for Winches with Power Controls (P)	Kit Part No. for Winches with Electronic Controls (E)	
Filter Change (First 250, then every 500 Hours)	Filter Kit	Last used AW6G-1027		2311394	2311168	
		First used AW6G-1028		2311167		
Complete Oil Change (Every 1000 hours)	-N/A-	ALL		Check our Website for Current Operator's and Service Manuals for Appropriate Oils		
Clutch and Brake Overhaul (Every 5000 hours)	Gasket Kit	ALL		2302729W		
	Clutch Shaft Kit*	ALL		2311388		
	Brake Assembly Kit	ALL		2311387		
	Pump Assembly	Caterpillar, John Deere, and Dresser	Last used AW6G-1016		Order quantity 1 of each of the following: 2302963W, 2303677W	
			First used AW6G-1017		2302963W	
Fiat Hitachi/ New Holland, Komatsu, and Case			Last used AW6G-1016		Order quantity 1 of each of the following: 2302989W, 2303677W	
	First used AW6G-1017		2302989W			
Major Overhaul (Every 10000 hours)	Brake, Clutch, and Idler Shaft Bearing Kit	ALL		2311389		
	Drum & Intermediate Shaft Bearing and Seal Kit	Non Freespool	ALL		2311390	
		Freespool	Last used AW6G-1015		2311391	
			Used AW6G-1016 thru AW6G-1049		2311392	
			Used AW6G-1050 thru AW6G-1091		2311393	
First used AW6G-1092		2311392				

\* Services both clutches. Includes all parts necessary on the clutch shaft; dropbox and PTO bearings and seals must be ordered separately.

Table 2. Recommended Service Kits

### Serial Number Codes

The nameplate with the serial number code is found on the top left hand side of the winch case. A serial number code indicates the following information:



**Notes:** In Addition to the serial number plate, the serial number is stamped on the top left-hand side of the frame.